

2K Regular Build Primer

4:1

Product Numbers:

#6500-1B Buff / Yellow Gallon

#6520-1G Gray - Gallon

#6501-4 Activator - Quart

Gun Tip: 1.4 – 2.0

Mix:

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4 parts primer to 1 part activator. Mix / stir activator in very well for at least one minute. This primer can be reduced with SPI urethane reducers 870, 885 and 895. Do not reduce more than 25%.

Spraying:

Mix only what you immediately need and clean the gun when you are finished. Spray a full wet coat and let it flash. Spray a total of two or three coats being sure to let each coat flash before spraying the next coat. Flash times will vary from 3-5 minutes depending on temperature.

Filling:

This primer is the same as our High Build Primer except it will spray a little thinner at about 1.8 to 2.0 mills per coat depending on the primer / paint gun used. This is an excellent primer for the high quality shop that does not need a very high filling primer. This primer is made to fill like the major paint manufacturers best 2K primers. A sealer is not required for this primer.

Sanding:

Depending on how you applied it and current temperature this primer should be ready to sand in 30 minutes.

Pot Life:

Good pot life of about 45-60 minutes at 75°.

Winter:

Add 2oz of #900-4 Polar Accelerator in shops with inadequate heat.

Summer:

Add 2-4oz of SPI urethane reducer #885 per quart if pinholes are a problem.