

# Euro Clear 2020

4:1:1

Gun Tip: 1.4 ONLY

## Product Numbers:

#5000-1 Clear Gallon

#5002-4 Activator Quart

## Mixing:

4:1:1 – 4:1:3

Through the ratio in which urethane reducer is added to this clear *the painter has complete control* to create his own personalized clear based on what he wants the solids content to be, how he wants Euro Clear to spray and the speed in which he wants the clear to dry.

When mixed 4:1 without reducer the painter will have a *very* high solids clear. If reducer is desired the painter has the option to use his choice of Fast, Medium, Slow or Very Slow Urethane Reducer giving him optimal control of the clear.

Painters doing low end or used car work have the option to take a clear used for everyday production and reduce it up to 4:1:3 in order to significantly cut his costs for that job without buying a lower grade clear.

VOC's:

3.2 VOC Ready to spray when mixed 4:1.

3.5-3.7 VOC Ready To Spray when mixed 4:1:1 with the #870 Medium Urethane Reducer.

## Uses:

This very high grade clear can be made to do about anything the painter desires with a little creativity in choosing mixing ratios and proper grade reducers and with a little experimenting this clear can suit the needs of any collision shop doing anything from used car work to insurance work on a new Mercedes.

## Spraying:

Use a gun with a 1.4 tip to spray the first coat wet, let it dry until you can lightly touch the clear then spray the second coat wet.

### **Buffing:**

Depending on the mix ratio and speed of reducer buffing can be done in 2 hours to overnight. This clear should be buffed within 10 days at when 70° or greater for best results.

### **Reducing:**

Most high grade urethane reducers will work fine in this clear and of course the SPI Reducers would be your best choice. We strongly advise you to **avoid** using lower grade reducers in this clear.

### **DO NOT spray this clear until all precautions have been read!**

- **Never** add any fisheye eliminators to this clear.
- Clear can be accelerated but **only** with **SPI 900-4**.
- **Never** use a paint gun with a 1.3 tip. **Use a 1.4 only**.
- Bake at temperature and cycles not **higher** than 120° for 10 minutes or 110° for 15 minutes. **No purge time is needed** before bake cycle.
- If allowing to air dry the **fan must be shut off** within one minute after the overspray has been evacuated from the last coat of clear.
- The mixed **pot life** will be about 2-3 hours depending on temperature in shop.
- **First coat must be sprayed** how you want the clear to look the next day therefore **never** spray a tack/dust/drop coat.
- Reduce the clear however it works best for you but if you chooses to add excess reducer to the mixed product it is very important there is **at least 2-mils of clear** left after buffing is complete (assuming buffing is needed) for maximum UV protection. Test is recommended.
- **Do not wax** this clear for a minimum of 60 days.