

Universal Clear

1:1

Product Numbers:

#4000-4 Universal Clear - quart
#4000-1 Universal Clear – gallon
#4001-4 Multi-Panel Activator – quart
#4002-4 Fast Activator – quart
#4003-4 Slow Activator - quart

Gun Tip: 1.4 Only

Order one quart of activator per quart of clear

This clear must be sprayed with a 1.4 tip. Never use a 1.3 tip!

Never bake higher than 125F and longer than 20 minutes

Turn the booth fan off 1 minute after the overspray is evacuated

Mixing:

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Mix one part of #4000-1 to one part of #4001-4, #4002-4 or #4003-4.
Activators can be **mixed** to create your own dry times.

VOC's:

4.4

Uses:

This clear can be used on any job whether all-over or spot. This clear can also be sprayed over anyone's base coat and over any activated single stage paint after four hours, although preferably wait over night. Because this clear buffs so well, it's an excellent choice for custom paint jobs and motorcycle gas tanks.

Spraying:

Adjust the gun so you can lay the clear slick then spray the first coat wet and then a second wet coat within 15-30 minutes depending on conditions and temperature.

Dry Times:

Multi-Panel Activator depending on conditions the first coat will flash in 3-8 minutes. The second coat will be a little slower. The **Fast Activator** will flash in 2-5 minutes. . The **Slow Activator** will flash in 5-10 minutes depending on the temperature. It was designed for those lovely 90-105° days in July.

For large areas consider the Fast Activator mixed with normal activator when the booth temperature is below 60°. This truly unique clear can fill 100 percent of a body shops needs year around without the need for a second clear. Period.

Baking: (Low temperature baking clear)

No purge! Bake for 10-15 minutes at 110°-120°. This obviously depends on temperature and activators. This clear is water spot free after one-hour air dried at 75°.

NEVER BAKE THIS POLYURETHANE CLEAR OVER 125° F AND LONGER THAN 20 MINUTES!

Repairing:

After one hour of air drying you should be able to make minor repairs without any problems. Keep in mind the type of base you use plays a big part in the curing of the clear and to be safe always wait at least 4 hours to repair.

Buffing:

This clear buffs great. Always let it set overnight before buffing, but small spots like a side can be buffed in **2 hours @ 75°** with **Normal Activator** if needed. Adjust times according to temperature and the activator used.

Spraying during the Summer months in non-baking paint booths:

During the summer the booth fan **MUST** be shut off as soon as the overspray is gone! Do Not let the fan run longer than a minute after the last coat of clear is applied. We designed it this way.

