

# TURBO 2K High Build Primer

100% cured in 3 hours at 75 degrees!

**4:1:1**

## Product Numbers:

#6300-1 Grey – Gallon  
#6310-1 Black - Gallon  
#6320-1 White - Gallon  
#6350-4 Activator - Quart

**Gun Tip: 1.5 – 2.0**

## Mixing:

### 4:1:1 - Ready to spray

Use either SPI's 870, 885 or 895 urethane reducers to reduce this primer. The amount of reducer you choose to add controls the amount of film build you will receive.

### 4:1 - For rolling applications

## Uses:

Turbo Primer may also be rolled by mixing it 4:1 without using reducer. If sprayed correctly this primer will lay down like a basecoat and dry with a semi-gloss.

## Pot Life:

60 minutes @ 70 degrees and pot life is decreased if you do not use reducer!

## Spraying:

Spray one wet coat and let it flash, then apply the next coat. It is **very important** that each coat flashes properly!

## Sanding:

With the **metal temperature** @ 75 degrees this primer can be wet sanded or dry sanded in 30-45 minutes.

## Summer Heat:

With higher temperatures pay close attention to the grade/temperature of reducer that you use! Use a slower grade; a good rule of thumb is use the grade/temperature that you would use in basecoat for the same size area with the present temperature.

This primer sands in around 30 minutes like our other primers, but it incorporates the new hyper resins that are found in our Turbo Clear. **Other primers have a total cure out of “days” while this primer is totally cured in 3-4 hours.**

